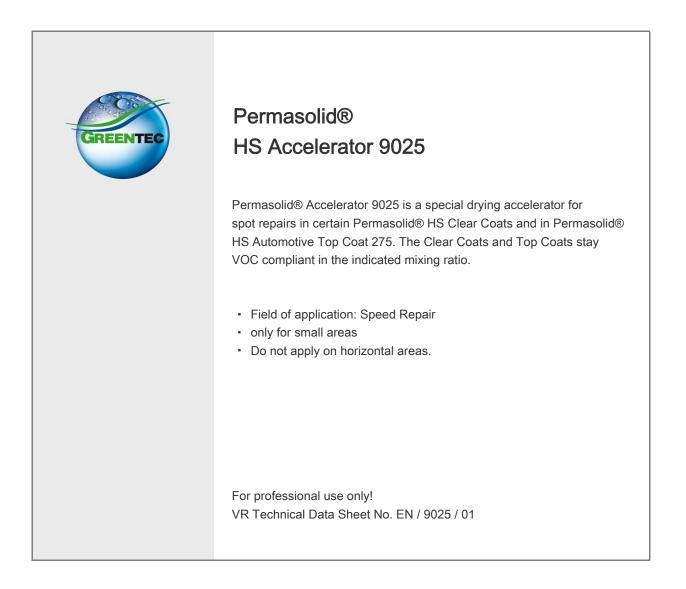
Technical Data Sheet.





Substrate.

Suitable substrate:

See Technical Data Sheet of the respective base material.

Application

Suitable Clear and Top Coats:	Permasolid® HS Clear Coat 8034 Permasolid® HS Clear Coat 8035 Permasolid® HS Clear Coat 8055 Permasolid® HS Clear Coat 8650 Permasolid® HS Automotive Top Coat 275
Mixing ratio:	3:1 by volume with Permasolid® VHS Hardener 3220 /3225
Reducer:	 Permasolid® HS Accelerator 9025 (The additive is added instead of the reducer) + 5% for Permasolid® HS Clear Coat 8034 + 12,5% for Permasolid® HS Clear Coat 8035 + 5% for Permasolid® HS Clear Coat 8055 + 10% for Permasolid® HS Clear Coat 8650 + 12.5% for Permasolid® HS Automotive Top Coat 275
Pot life:	30 - 40 min. at +20°C (with VHS Hardener 3225) 45 - 60 minutes at +20°C (Permasolid® HS Automotive Top Coat 275)
Application:	For application of the clear coats and Permasolid® HS Automotive Top Coat 275 please see the relevant Technical Datasheets.
Special note:	Application on large areas and horizontal surfaces (e.g. bonnets) can lead to technological disadvantages.
	For application as Speed Repair System a fast hardener system is preferable.
Note on safety:	This product is classified according to regulation (EC) 1272/2008 (CLP). Please consult the Safety Data Sheet. It is strongly recommended to use appropriate personal protection equipment during application.
Data.	
Flash point:	above +21°C

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