

# Technical Data Sheet.



## Permasolid® HS Accelerator 9025

Permasolid® Accelerator 9025 is a special drying accelerator for spot repairs in certain Permasolid® HS Clear Coats and in Permasolid® HS Automotive Top Coat 275. The Clear Coats and Top Coats stay VOC compliant in the indicated mixing ratio.

- Field of application: Speed Repair
- only for small areas
- Do not apply on horizontal areas.

For professional use only!  
VR Technical Data Sheet No. EN / 9025 / 01

## Substrate.

Suitable substrate:

See Technical Data Sheet of the respective base material.

## Application

Suitable Clear and  
Top Coats:

Permasolid® HS Clear Coat 8034  
Permasolid® HS Clear Coat 8035  
Permasolid® HS Clear Coat 8055  
Permasolid® HS Clear Coat 8650  
Permasolid® HS Automotive Top Coat 275

Mixing ratio:



3:1 by volume with  
Permasolid® VHS Hardener 3220 /3225

Reducer:

Permasolid® HS Accelerator 9025  
(The additive is added instead of the reducer)

- + 5% for Permasolid® HS Clear Coat 8034
- + 12,5% for Permasolid® HS Clear Coat 8035
- + 5% for Permasolid® HS Clear Coat 8055
- + 10% for Permasolid® HS Clear Coat 8650
- + 12.5% for Permasolid® HS Automotive Top Coat 275

Pot life:

30 - 40 min. at +20°C  
(with VHS Hardener 3225)  
45 - 60 minutes at +20°C  
(Permasolid® HS Automotive Top Coat 275)

Application:

For application of the clear coats and Permasolid® HS Automotive Top Coat 275 please see the relevant Technical Datasheets.

## Special note:

Application on large areas and horizontal surfaces (e.g. bonnets) can lead to technological disadvantages.

For application as Speed Repair System a fast hardener system is preferable.

## Note on safety:



This product is classified according to regulation (EC) 1272/2008 (CLP).

Please consult the Safety Data Sheet.

It is strongly recommended to use appropriate personal protection equipment during application.

## Data.

Flash point:

above +21°C

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